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SEP 2 9 1997

Critical Item: Master Scanner Find Number: 78K01367 1 ea.

Criticality Category: 15

SYSTEM		AREA	CRIT	TOTAL
Hypergol Vapor Detection System	•	LOA	18	lru's 1
Fixed Hydrogen Leak Detection System (FCSS)		LOA	15	SHARED

SAA No:

09IT09-001

System/Area:

LPS/CCM\$/FR1/FR2/CR3/CR4

NASA Part No:

78K01367

PMN/

L72-0300-01A

Name:

COBFR

Mfg/

Pert No:

78K01367

Drawing/

Sheat No:

MCR7658 VOL.(II 3.2(REV EW)

Function: This CDBFR Critical Item is used in support of a critical user system. It provides all synchronizing & clock signals for CDBFR operations.

Gritical Failure Mode/Falture Mode No; * Falture Mode - Loss of output/09/T09-001.470; * Failure Mode - Erroneous Output/09/T09-001.471

Failure Cause: Electrical/Electronic failure of LRU piece part

Failure Effect:

SYSTEM Hypergol Vapor Detection System (LOA)	FAILURE EFFECT Loss of output signal will fail to provide the console operator with an input that would indicate a leak in the hypergol propellant servicing system. Loss of the capability to detect a leak during hazardous operations could result in loss of life and/or vehicle. Detection method: System status checks will detect failure. Time to effect: Immediate.	
Fixed Hydrogen Leak Detection System (FCSS)(LOA)	System would fail to indicate a hydrogen leak. Could allow loss of life or vehicle during hazardous conditions. Detection method: System status checks will detect failure. Time to effect: Immediate.	18

^{*} Master Scanner failures could result in loss of computer communications with a single chassis, multiple chassis or entire CDSFR causing CPU failures resulting in loss of data path for the critical system being monitored/controlled.

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Master Scanner (Continued)

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ACCEPTANCE RATIONALE

Design: The Master Scanner was designed per the requirements of the following documents.

- 1. CP091T0910: General design requirements specification for LPS/CCMS.
- 2. CP09IT0914: Contractend Item assembly specifications for CD8FR for LPS/CCMS.

Error condition (inoperative) is easily detectable by software, it notifies user according to nature of problem.

Test: Rigorous sets of acceptance tests were performed to verify performance and design requirements of the LPS/CCMS. This process occurred on each end item from "in Process Assembly" phase to "Site Acceptance". Master control procedures (MCPs) 78K-M401 and 78K-M701 were utilized for acceptance testing by MMC. Following this acceptance testing IBM performed integrated testing of each set. Test procedures KSC-LPS-IB-086, Book 3 and KSC-LPS-IB-105, Book 5 were utilized.

Hypergol Vapor Detection System

- OMRSD File VI, Volume 1, Basetine 12/13, "LOA MMN/N204 Servicing System", requires a sensor functional test prior to each flow. OMI V3542 "Hypergol Vapor Detection System Operations Support (LPS)" provides this end-to-end verification of the system (LPS/HVDS).
- During loading operations, personnel are stationed on the RSS to provide visual monitor.

Fixed Hydrogen Leak Detection System (FCSS)(LOA)

OMRSD File VI, Volume 1, Baseline 10, "LOA Fuel Cell Servicing System, LH2/GH2", requires
Leak Detector and LPS Function Designator end-to-end tests prior to each flow.OMI V3541
"Remote Hydrogen Leak Detection Systems Operational Support (LPS)" provides this end-to-end test.

inspection: LPS system integrity is continuously monitored by on-line software programs. These programs provide health and status to system operators. OMRSD, File VI requires inspection and power adjust/verification every 90 days. CDBFR stress test is performed every 160 days and oard edge connector cleaning 1800 days. OMI's, C6030 "Common Data Buffer Assembly PM" and C2030 "Common Data Buffer Stress Test" satisfy these requirements.

Failure History:

The PRACA Data Base was used for this analyses (timeframe APR, 88 to Sep. 90). There were 2 Problem Reports Initiated on Master Scanner Cards that relate to failure modes depicted on this CIL sheet. There is a total population of 17 Master Scanners Installed in various CCMS Station Sets. In the basic SAA the filmeframe of Jan. 84 to Mar. 88 was used with 13 Problem Reports Identified from a total population of 13 cards installed. Operation use varies from 7 days a week, 24 hours a day to as required.

Master Scanner (Continued)

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Operational Use:

Correcting Action:

Switch CDBFR functions to spare CDBFR or troubleshooting required to isolate and replace failed unit.

• Timeframe:

60 minutes